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Palladium Replenish 2 gram

Ready to use palladium replenish solution containing 2 grams of palladium metal and all required additives to maintain a longer palladium plating solution life.

Concept:

Precious metals and other plating component consumption is determined by amp minutes. Most rectifiers have 2 readings. 1 meter displays voltage and the 2nd meter displays amperage. Use the following method to determine amp minutes.

Method:

When you are plating an item the amps will be displayed on your rectifier.

- Take note of the amps for each item or rack plated.
- Take note to the time it takes to plate each item or rack.
- Multiply the amps x plating time to achieve the amp minutes per item or per rack plated.

Amp Minute Formula:

*Amps displayed x plating time = Amp minutes

Example:

4 rings being plated display 1 amp on the amp meter

Plating time is 30 seconds

1 amp displayed x 0.5 min plating time = 0.5 amp minutes

*For every 80 amp minutes add 2g bottle of PD-Replenish

*Recommended replenishments for a 1 Liter palladium bath is 3-4 additions of PD Replenish 2g before the bath should be replaced.

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